



Made in Japan

## Global® BM 250/260 Series – Various blindstitch machines

### TECHNICAL SPECIFICATIONS

#### Machine speed\*

BM 250: 3000 spm

BM 260: 2000 spm

BM 252: 2200 spm

BM 352: 2200 spm

#### Stitch type

103

#### Number of needles

1

#### Stitch length

min. 3 mm

max. 6 mm

#### Needle type

2140 TP

#### Thread

cotton/polyester

50 - 100

#### Skip stitch

1:1 - 2:1

**BM 250** - High speed blindstitch machine for hemming ladies and men's outerwear.

Machines are equipped with skip stitch mechanism.

**BM 260** - High speed blindstitch beltloop sewing machine. Fabric is cut to required width, than folded and sewn into 9 mm beltloops. No skip stitch mechanism.

**BM 252** - High speed blindstitch machine equipped with independant adjustable plungers for sewing over cross seams on medium/heavy materials.

**BM 352** - Same as above, suitable for light materials.

### MAQUINAS DE PUNTADAS INVISIBLE

**BM 250** - Máquina de puntada invisible de una aguja y un hilo, para el dobladillado de prendas externas de señora y caballero. Equipada con mecanismo saltador de puntada.

**BM 260** - Máquina de puntada invisible de una aguja y un hilo, para coser pasadores de cintura. El tejido es cortado a la anchura requerida y los pasadores doblados y cosidos a 9 mm. de anchura. Sin saltador de puntada.

**BM 252** - Máquina de puntada invisible de alta velocidad con doble leva, ajustable independientemente, para coser en materiales con costuras trasversales. Para materiales medios y pesados.

**BM 352** - Las mismas características que la BM 252, pero para el uso en materiales finos.

### BLINDSTICHMASCHINEN

**BM 250** - Einfaden - Blindstich - Saummaschine für Damen- und Herren-Oberbekleidung. Die Maschine hat einschaltbare Intervall-Einrichtung.

**BM 260** - Einfaden - Blindstich - Gürtelschlaufen-Maschine. Der Stoff wird in der gewünschten Breite geschnitten, gefaltet und zu 9 mm breiten Gürtelschlaufen genäht. Die Maschine hat keine Intervall-Einrichtung.

**BM 252** - Hochgeschwindigkeits, Blindstichmaschine mit unabhängig von einander einstellbaren Taucher, geeignet für kreuzende Säume an mittelschweren und schweren Materialien.

**BM 352** - wie oben, jedoch für leichtes Material.

### MACHINES POINT INVISIBLE

**BM 250** - Machine point invisible une aiguille à grande vitesse pour réalisation d' ourlets sur vêtements féminins et masculins - Equipée avec dispositif de point sauté.

**BM 260** - Machine point invisible une aiguille à grande vitesse pour réalisations de passants. Le tissu est coupé à la largeur requise, ensuite remplié et cousu en passants de largeur 9 mm - Pas de dispositif de point sauté.

**BM 252** - Machine point invisible rapide, équipée avec des plongeurs indépendants pour le passage de couture transversal sur des matières moyennes à lourdes.

**BM 352** - Identique au modèle ci-dessus, mais pour des articles légers.

## Global® BM 250/260 and 252/352 Series - high speed blindstitch machines for felling, hemming and similar operations.



### Global® BM 250 Blind stitch machine

This is a single thread chainstitch/blindstitch machine suitable for tailor shops and garment factories for felling on ladies' and men's coat hems, trouser leg hems, dresses, knitted underwear, etc.

Model BM 250 of the Global® BM Series is equipped with the blindstitch adjusting dial which permits easy setting to all thickness of materials.

skip stitch

2 : 1 & 1 : 1

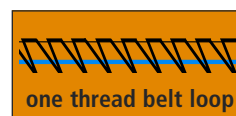


### Global® BM 260 Belt loop machine

The fabric is first cut to size by means of two knives then passes through a folder and sewn by single thread blindstitch thus producing a perfect 9 mm double belt loop, suited to classic men's and women's wear.

non skip

1 : 1



### Global® BM 252/352 Double plunger machines

For medium to heavy materials with two spring-loaded plungers. When sewing over cross seams, automatically spring down so that the needle pierces the upper cloth layer only. The two presser feet shoes act like a scanner and are adjustable to the thickness of the fabric.



### Specifications

model	number of needles	max. stitch length mm	materials ML L	needle system	presser foot lift	hemming	belt loop system	max. sewing speed*
BM 250	1	6	● —	2140TP	12	●		3000
BM 260	1	6	● —	2140TP	12		●	2000
BM 252	1	8	● —	1669 E12	12	●		2200
BM 352	1	8	— ●	1669 E12	12	●		2200

★ Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

The GLOBAL® Selection is brought to you by:

GLOBAL® is a trademark of the Global International Corporation, the people that carefully organize the supply of spareparts before they launch each product.

When ordering parts please specify:

- ① machine model
- ② part numbers