



Global[®] BM 9000 Series - Blindstitch machines

TECHNICAL SPECIFICATIONS

Machine speed*

BM 9260 2000 spm

BM 9280 2000 spm

BM 9352 2000 spm

Number of needles

1

Stitch length

min. 3 mm

max. 8 mm

Stitch type

103

Needle type

2140 TP | LW x 6T

Skip stitch

1:1 - 2:1

BM 9260-1 / BM 9260-2 - High speed single / double thread blindstitch beltloop sewing machines.

Fabric is cut to required width, then folded and sewn into 10 mm beltloops. No skip stitch mechanism.

BM 9280 - Single thread blindstitch machine for blind hemming of the waistband.

BM 9352 - High speed blindstitch machine equipped with independant adjustable plungers for sewing over cross seams on medium / heavy materials.

MÁQUINAS DE PUNTADAS INVISIBLE

BM 9260-1 / BM 9260-2 - Máquina de puntada invisible de una aguja y un hilo / 2 hilos, para coser pasadores de cintura. El tejido es cortado a la anchura requerida y los pasadores doblados y cosidos a 10 mm de anchura. Sin saltador de puntada.

BM 9280 - Máquina de puntada invisible, un hilo para hilvanar el forro de la pretina del pantalón.

BM 9352 - Máquina de puntada invisible de alta velocidad com doble leva, ajustable independientemente, para coser en materiales con costuras transversales. Para materiales medios y pesados.

BLINDSTICHMASCHINEN

BM 9260-1 / BM 9260-2 - Einfaden/Zweifaden - Blindstich - Gürtelschaufen-Maschine. Der Stoff wird in der gewünschte Breite geschnitten, gefaltet und zu 10 mm breiten Gürtelschlaufen genäht. Die Maschine hat keine Intervall-Einrichtung.

BM 9280 - Einfaden - Hosenbundfutter - Staffiermaschine.

BM 9352 - Hochgeschwindigkeits, Blindstichmaschine mit unabhängig von einander einstellbaren Taucher, geeignet für kreuzende Säume an mittelschweren und schweren Materialien.

MACHINES POINT INVISIBLE

BM 9260-1 / BM 9260-2 - Machine point invisible une aiguille, 1 fil / 2 fils à grande vitesse pour réalisation de passants. Les tissus est coupé à largeur requise, ensuite remplié et cousu en passants de largeur 10 mm. Pas de dispositif de point sauté.

BM 9280 - Machine point invisible un fil pour glaçage des ceintures.

BM 9352 - Machine point invisible rapide, équipée avec des plongeurs indépendants pour le passage de couture transversal sur des matières moyennes à lourdes.

Global® BM 9000 Series - Blindstitch machines

for felling, hemming and similar operations.



Global® BM 9280 Blindstitch machine

With this high speed blindstitch machine the waistband linings are attached on european-style trousers (blindstitch seam lies on top of the waistband seam). Due to the spring-loaded presser foot, this machine overcomes the change of thickness free of marks (p.e. at cross seams, pocket bags).



Global® BM 9260-1 Belt loop machine

The fabric is first cut to size by two knives, then passes through a folder and sewn by one thread blindstitch to produce a perfect 10 mm double belt loop, suited to classic men's and women's wear. Also available in two thread version (BM 9260-2).

non skip

1:1



Global® BM 9352 Double plunger machine

For medium to heavy materials with two spring-loaded plungers. When sewing over cross seams, automatically spring down so that the needle pierces the upper cloth layer only. The two presser feet shoes act like a scanner and are adjustable to the thickness of the fabric.

Specifications

model	number of needles	max. stitch length mm	materials		needle system	number of threads	presser foot lift	hemming	belt loop system	max. sewing speed*
			L	M						
BM 9260-1	1	8	—	●	2140 TP	1	12	—	●	2000
BM 9260-2	1	8	—	●	2140 TP	2	12	—	●	2000
BM 9280	1	8	—	●	2140 TP	1	12	●	—	2000
BM 9352	1	8	—	●	2140 TP	1	12	●	—	2200

* Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

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When ordering parts please specify:
 1 machine model
 2 part numbers