



SS 1112 BLF

SUNSHINE® 1100 Series - High speed two needle bottom coverstitch machines

TECHNICAL SPECIFICATIONS

Machine speed*
up to 4000 spm
Stitch type
406
Number of needles
2
Feed type
drop feed
Stitch length
3.1 mm
Presser foot lift
10 mm
Needle type
UY 163 GAS

1102 / 1112 BLF - Two needle, 6,4 mm, bottom coverstitch, belt loop making machines. Model 1112 BLF is equipped with front cutters to trim the material to the proper width.

1162 PMD - Two needle, 4,8 or 6,4 mm, bottom coverstitch, flatbed machine with puller, featuring both front and rear pullers. This machine is very usefull in more delicate flatbed elastic insertion operations such as underwear when it is desirable to trap the elastic in the hem rather than tacking the elastic onto the seam.

RECUBRIDORAS INFERIOR DE ALTA VELOCIDAD A 2 AGUJAS

1102 / 1112 BLF - Recubridora inferior de 2 agujas a 6,4 mm especial para hacer pasantes de pantalon.

El modelo 1112 BLF esta equipada con cuchillas delanteras para cortar el material al ancho apropiado.

1162 PMD - Recubridora inferior de 2 agujas a 4,8 o 6,4 mm de base plana equipada con puller y alimentador de goma. Esta recubridora inferior es especialmente practica para la aplicación de elástico en ropa interior dobladillando la costura dejando el elástico dentro.

ÜBERDECKNAHTMASCHINE

1102 / 1112 BLF - 2 Nadel, 3 Faden Unterdecknahtmaschine zum Nähen von Gürtelschlaufen, 6,4 mm. 1112 BLF dto. gleiche Maschine, jedoch mit Vorschneider, um das Material auf die passende Breite zu schneiden.

1162 PMD - 2 Nadel Flachbett-Unterdecknahtmaschine 4,8 oder 6,4 mm. Ausgestattet mit Metering Device (obere Zumesseinrichtung) und hinterem Puller. Zum Annähen und Säumen von Gummiband.

MACHINE A POINT DE RECOUVREMENT INFERIEUR

1102 / 1112 BLF - Machine à point de recouvrement inferieur, 2 aiguilles 6,4 mm, pour fabrication des pas-sants. Le modèle 1112 BLF est équipée avec couteaux avant pour découper le tissu à la largeur convenable.

1162 PMD - Machine à recouvrement inférieure, 2 aiguilles 4,8 ou 6,4 mm. Avec puller arrière et alimenteur avant. Cette machine est plus précisément destinée aux opérations délicates d'insertion d'élastique à plat ainsi que pour les sous vêtements lorsqu'il est souhaitable de bloquer l'élastique dans l'ourlet plutôt que de le coudre.

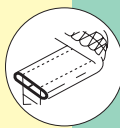
MACCHINA 2 AGHI CON COPERTURA INFERIORE

1102 / 1112 BLF - Macchina a base piana 2 aghi 6,4 mm. Copertura inferiore, senza differenziale, per confezionare passanti. Il modello 1112 BLF e' dotato di coltelli rifilatori anteriori.








1162 PMD - Macchina a base piana 2 aghi passaelastico 4,8 o 6,4 mm. Copertura inferiore, puller ed alimentatore anteriore. Questa macchina con copertura inferiore e' particolarmente indicata per l'inserimento nell'orlo di un elastico piatto su magliera intina.

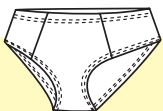
Sunshine 1100 Series

High speed two needle bottom coverstitch machines for specialized usages.
These machines are equipped with an automatic lubrication system.










Sunshine 1102 BL / 1112 BLF Series

							
	model	number of needles	number of threads	needle distance (mm)	stitch length (mm)	needle system	max sewing speed ★
Belt loop making for jeans, trousers	1102 BL	2	3	6.4	1.6 - 3.1	UY 163 GAS	4000
	1112 BLF front knives	2	3	6.4	1.6 - 3.1	UY 163 GAS	3800



Sunshine 1162 PMD Series

							
	model	number of needles	number of threads	needle distance (mm)	stitch length (mm)	needle system	max sewing speed ★
2 needle bottom cover stitch with metering device and puller for inserting elastic in underwear	1162 PMD puller-metering device	2	3	4.8	1.6 - 3.1	UY 163 GAS	4000
	1162 PMD puller-metering device	2	3	6.4	1.6 - 3.1	UY 163 GAS	4000

★ Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

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GLOBAL® is a trademark of the Global International Corporation, the people that carefully organize the supply of spareparts before they launch each product.

When ordering parts please specify:
 1 machine model
 2 part numbers